

# Investigation Report for Poor Slot of Shimadzu 321-72138 Packing Box XB-S

|             |           |          |    |                    |        |
|-------------|-----------|----------|----|--------------------|--------|
| CONTROL No: | IRF - 717 |          |    | REJECT PERCENTAGE: | 12.16% |
| REJECT QTY: | 9         | LOT QTY: | 74 |                    |        |

|              |    |  |
|--------------|----|--|
| DIRECT CAUSE | W1 | Upon investigation and checking of other RSC box process in Eqos, the slot cutting in upper glue tab is deeper of 3mm compared to the other slot.  |
|              | W2 | Possible that there is random slight movement happened upon feeding of sheet due to blunt rubber roller and since the upper glue tab slot is deeper of 3mm it caused more deeper slot for upper glue tab that result to poor slot. |

## PRODUCTION CORRECTIVE ACTION

|   |      |                                |              |        |
|---|------|--------------------------------|--------------|--------|
| Adjustment of Eqos Slitter Blade on the upper glue tab slot | PIC: | Gerald De Guzman & Engineering | TARGET DATE: | 240108 |
|---|------|--------------------------------|--------------|--------|



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